

1   **WHAT IS CLAIMED IS:**

2           1. A method for manufacturing a forged golf iron club head comprising  
3   acts as follows:

4           forming a body with a sole, a back area and a toe area in a casting  
5   process;

6           integrally forming a striking face with a hosel in a forging process; and

7           combining the striking face with the body to achieve a golf club head  
8   with a striking face.

9           2. The method as claimed in claim 1, wherein the body is formed in an  
10   investment casting process.

11           3. The method as claimed in claim 1, wherein the act of combining the  
12   striking face with the body is an act of interference fitting the striking face onto  
13   the body.

14           4. The method as claimed in claim 1, wherein the act of combining the  
15   striking face with the body is in a welding process.

16           5. The method as claimed in claim 1, wherein the act of combining the  
17   striking face with the body is in a brazing process.